

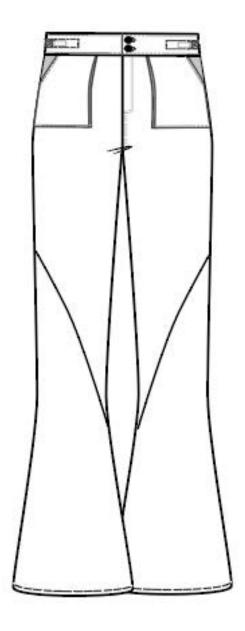
Cover Page

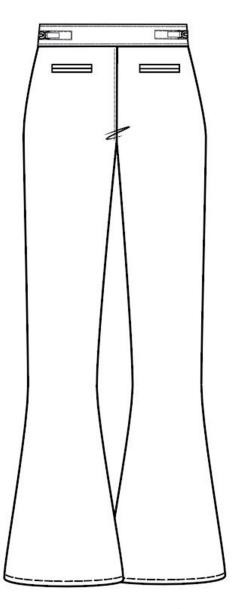
1 Set Jeans

6/22/2023 11:58 AM

Tech Pack Type	Apparel	No of Item(s)
Description	Denim line	Style Category
Size Class	Missy	Garment Wash/Treatment
Status	In Progress	Design Contact
Sourcing Contact		Owner
Created		

Style No	1JN1714
Size Range	0 - 20
Tech-Pack Due	7/6/2023
Tech Design Contact	
Active	Yes
Modified By	SARAH ROUSH







Seasonal Colorway

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Seasonal Colorways

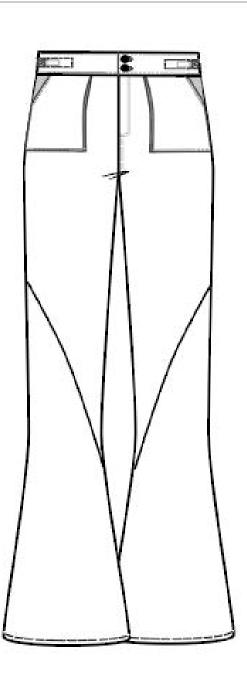
Color Image	PLM#	Color#	Color Name	Fall 2023		
	1JN171419-3810 TCX	19-3810 TCX	Eclipse	Active		
	1JN1714PANTONE 430 XGC	PANTONE 430 XGC	PANTONE 430 XGC	Active		
	1JN1714W32002	W32002	Black	Active		



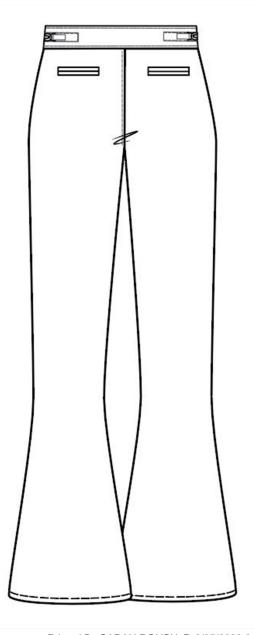
Design Images

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Design Images









Bill of Materials (BOM 1)

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Style Comments

Modified By

Material No

ZIP01656

Main Materia	ls							
Material No	Material Name	Partner	Woven Type	Content	Cuttable Width	Status	Treatment	Placement
WOV09834	SR Denim Lyocell/Viscose		Denim	50% Lyocell, 50% Viscose,		In Progress		

Style Comment

Materials								
Wovens								
Material No	Material Name	Partner	Woven Type	Content C	Cuttable Width	Status	Treatment	Placement
WOV09835	SR COTTON PKT		COTTON	100% Cotton		In Progress		
WOV09835	SR COTTON PKT		COTTON	100% Cotton		In Progress		
Other								
Material No	Material Name	Partner	Lining Type	Content V	Weight	Status	Treatment	Placement
MAT01408	SR Interfacing			100% Polyester		In Progress		
Trims								
Material No	Material Name	Partner	Trimming Type	Content	Status	Qty	Size	Placement
TRM03184	SR Jean Button		Button	100% Others,	In Progress	0.000		
TRM03186	SR Buckle PNT		Buckle	100% Metal Fibre,	In Progress	0.000		
Zinnore								

Content

100% Polyester,

Status

In Progress

Zipper Type

BRASS

Partner

Material Name

SR Zipper 9" PNTS

Size

Qty

0.000

Placement



BOM and colorway with material images (BOM 1)

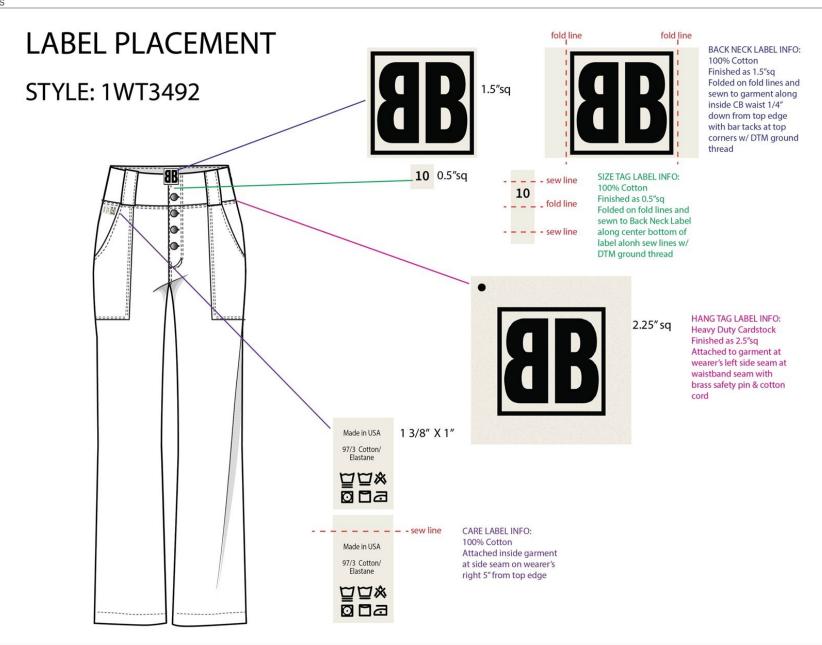
		•		,		
Style Type	Apparel	No of Item(s)		1 Set	Style No	1JN1714
Description	Denim line	Style Category		Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment			Tech-Pack Due	7/6/2023
Bill of Materials						
Material Description Partner Ref #	Qty Size/Tr	reatment Placement	W32002 Black	X	ANTONE 430 Eclipse	
WOV09834 SR Denim Lyocell/Viscose	0.000000		?	?	?	
WOV09835 SR COTTON PKT	0.000000		?	?	?	
MAT01408 SR Interfacing	0.000000		?	?	?	
TRM03184 SR Jean Button	0.000000		?	?	?	
TRM03186 SR Buckle PNT	0.000000		?	?	?	
* *						

0.000000

ZIP01656 SR Zipper 9" PNTS



Size Class	Missy	Garment Wash/Treatment	Jeans	Tech-Pack Due	7/6/2023
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714





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Description	Denim line	Style Category	Jeans	Size Range	0 - 20
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Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023





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Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023



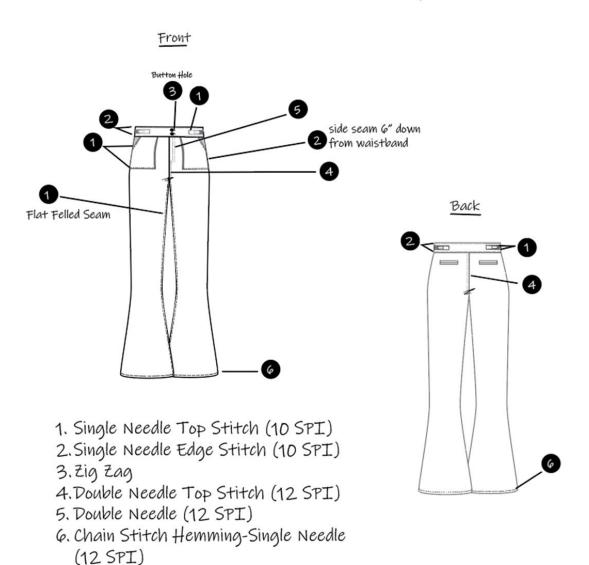


Text-Image (SR DENIM 2 CONSTRUCTION DETAILS)

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Text-Image Images

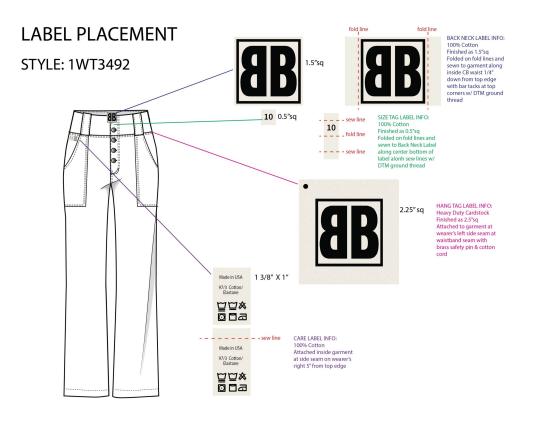
Construction Details: Stitch Reference





Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023
Text-Image Images					

Refer to this for the label placement.





Text-Image Images

Text-Image (SR Label Placement)

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Use this heat transfer label for **design label**. Make sure to center the label. Refer to label placement.





Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Text-Image Images



Use this for the care label. Refer to the label placement.



Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023
Text-Image Images					

Use this for the **hangtag**. Refer to label placement.





Style Type

Description

Size Class

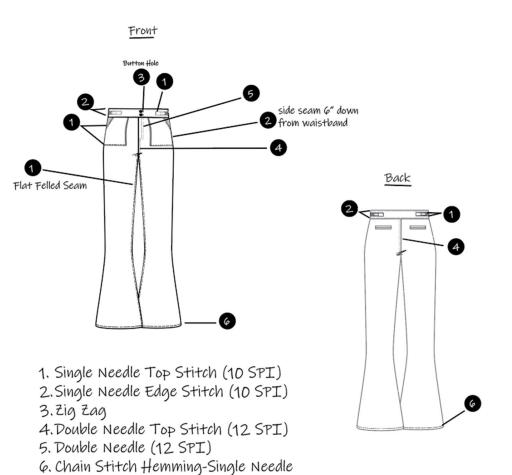
Text-Image (SR DENIM 2 CONSTRUCTION DETAILS)

Apparel	No of Item(s)	1 Set	Style No	1JN1714
Denim line	Style Category	Jeans	Size Range	0 - 20
Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Text-Image Images

Refer to this for the types of finishing stitches. Stitch Reference.

Construction Details: Stitch Reference



1JN1714

(12 SPI)



Style Costing Summary

Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Costing Property

Currency:		Target Cost / Unit:	0	Total Extended Cost:	0
Wholesale Units:	0	Retail Units:	0	Ecom Units:	0
Wholesale Price / Unit:	0.00	Retail Price / Unit:	0.00	Ecom Price / Unit:	0
Wholesale Markup %:	0 %	Retail Markup %:	0 %	Ecom Markup %:	0 %
Wholesale Margin %:	0 %	Retail Margin %:	0 %	Ecom Margin %:	0 %
Total Margin \$ Extended	0	Weighted Margin %:	0 %	Weighted Markup %:	0 %



Style Type	Apparel	No of Item(s)	1 Set	Style No	1JN1714
Description	Denim line	Style Category	Jeans	Size Range	0 - 20
Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023
Measurement Attr	ributes				
Product Type	BK Missy Woven Pant FULL C.	Size Class	Missy	Sample Size	0
Description	Missy Woven Pant Full Circumference Measure	Size Range	0 - 20	Method-System	Relative - Imperial

Measuren	nents														
РОМ	Description	+Tol	-Tol	0	2	4	6	8	10	12	14	16	18	20	
JD000	WAIST CIRCUMFERENCE ALONG TOP EDGE	1/2	-1/2	28 1/4	29 1/4	30 1/4	31 1/4	32 1/4	33 1/4	34 3/4	36 1/4	37 3/4	39 1/4	40 3/4	
JD001	WAIST CIRC. ALONG SEAM	1/2	-1/2	29 1/2	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	36	37 1/2	39	40 1/2	42	
JD002	WAIST BAND HEIGHT	1/8	-1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	
JD003	FRONT RISE LENGTH	1/4	-1/4	10 1/4	10 5/8	11	11 3/8	11 3/4	12 1/8	12 5/8	13 5/8	14 1/8	14 5/8	15 1/8	
JD004	BACK RISE LENGTH	1/4	-1/4	15 1/2	15 7/8	16 1/4	16 5/8	17	17 3/8	17 7/8	18 7/8	19 3/8	19 7/8	20 3/8	
JD005	HIP CIRCUMFERENCE POSITION	0	0	0	1/8	1/4	3/8	1/2	5/8	3/4	7/8	1	1 1/8	1 1/4	
JD006	HIP CIRCUMFERENCE	1/2	-1/2	34	35	36	37	38	39	40 1/2	42	43 1/2	45	46 1/2	
JD007	THIGH CIRCUMFERENCE	1/4	-1/4	18 3/8	19 1/8	19 7/8	20 5/8	21 3/8	22 1/8	22 7/8	23 7/8	24 7/8	25 7/8	21 3/8	
JD008	KNEE CIRCUMFERENCE	1/4	-1/4	15 1/2	15 7/8	16 1/4	16 5/8	17	17 3/8	17 7/8	18 3/8	18 7/8	19 3/8	19 7/8	
JD009	LEG OPENING CIRCUMFERENCE	1/4	-1/4	17 3/16	17 9/16	17 15/16	18 5/16	18 11/16	19 1/16	19 9/16	20 1/16	20 9/16	21 1/16	21 9/16	
JD010	INSEAM LENGTH	1/2	-1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	32 1/2	
JD011	FLY OR ZIPPER OPENING LENGTH	1/4	-1/4	4 1/2	4 1/2	4 1/2	5	5	5	5 1/2	5 1/2	6	6	6	
JD012	FLY TOPSTITCH WIDTH	1/8	-1/8	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	
JD013	FRONT POCKET PLACEMENT ALONG WAIST SEAM	1/8	-1/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	
JD014	FRONT PKT PLACEMENT ALONG SIDE SEAM	1/8	-1/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	
JD015	BESOM OPENING LENGTH	1/4	-1/4	3 1/2	3 5/8	3 3/4	3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2	4 5/8	4	
JD016	POCKET BESOM WIDTH	0	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	
JD018	POCKET LENGTH AT SIDE SEAM FROM PLACEMENT	1/8	-1/8	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 1/4	
JD019	POCKET LENGTH ALONG TOP EDGE FROM PLACEMENT	1/8	-1/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	
JD020	HEM TURNBACK WIDTH	1/8	-1/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	



Style Construction Details (SR Denim Jean 2)

Style Type No of Item(s) 1 Set Style No 1JN1714 Apparel Size Range Description Denim line Style Category Jeans 0 - 20 Size Class **Garment Wash/Treatment** Tech-Pack Due 7/6/2023 Missy

Construction	on Details								
	Class	Subclass	Feature	Detail	User Def. 1	User Def. 2	User Def. 3	User Def. 4	User Def. 5
?	Pant Construction	Fusing	Front fly facing	Fuse front fly facing.	N/A	N/A	B16.2001		
?	Pant Construction	Fusing	One-piece waistband	Fuse front half of waistband only.	N/A	N/A	B33.7003		
?	Pant Construction	Seam Construction	Attach facing to front fly opening	Fold facing in half, and single needle stitch to the left side.	1/4"	10-12	B16.3000		
Q	Pant Construction	Seam Construction	Attach pocket bag to under pocket	Sew serge pocket bag to under pocket.	3/8"	10-12	B19.1006		
Q	Pant Construction	Seam Construction	Attach pocket facing to pocket bag	Single needle stitch pocket facing to pocket bag, and press seam open.	3/8"	10-12	19.0000		
	Pant Construction	Seam Construction	Attach pocket facing to shell	Single needle stitch pocket facing to shell. Understitch seam to facing, and press flat.	3/8"	10-12	B19.0001		
	Pant Construction	Seam Construction	Attach waistband to waist	Single needle stitch the waistband to waist.	3/8"	10-12	B33.8001		
Q	Pant Construction	Seam Construction	Attach zipper to facing	Single needle stitch zipper tape to facing .	1/2"	10-12	B16.5003		
\bigcirc	Pant Construction	Seam Construction	Bind front and back rise edge	Single needle sititch bias binding to front and back rise edge. Bias binding should be 1/4" finished.	N/A	10-12	B79.0001		
Q	Pant Construction	Seam Construction	Close inseam	Single needle stitch left and right panels together at rise. Press open.	3/8"	10-12	B80.0002		



Style Construction Details (SR Denim Jean 2)

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Size Class	Missy	Garment Wash/Treatment		Tech-Pack Due	7/6/2023

Construction Details

Constructio	Class	Subclass	Feature	Detail	User Def. 1	User Def. 2	User Def. 3	User Def. 4	User Def. 5
Q	Pant Construction	Seam Construction	Close outseam	Single needle stitch outseamclosing pant leg. Press open.	3/8"	10-12	B80.0002		
	Pant Construction	Seam Construction	Close rise	Single needle stitch left and right leg panels together at rise stopping at front rise notch marking zipper opening.	3/8"	10-12	B80.0002		
\bigcirc	Pant Construction	Seam Construction	Close waistband	Crack stitch the waistseam catching the waistband inside layer.	3/8"	10-12	B33.9003		
	Pant Construction	Seam Construction	Edgestitch fly facing	Flip fly facing open and edgestitch at facing/fly seam.	N/A	10-12	B16.4001		
	Pant Construction	Seam Construction	Fly shield	Single needle stitch fly shield. Turn shield and press.	1/4"	10-12	B16.4002		
Q	Pant Construction	Seam Construction	Insert zipper	Insert zipper between fly shield and fly opening of shell, and single needle stitch.	1/2"	10-12	B16.5002		
Q	Pant Construction	Seam Construction	J-stitch fy	J-stitch fly opening 1 1/8" from opening.	N/A	10-12	B16.6003		
Q	Pant Construction	Seam Construction	One-piece waistband	Fold waistband in half. Single needle stitch ends of waistband to close. Turn Waistband right side out making sure corners are clean and press.	3/8"	10-12	B33.8003		